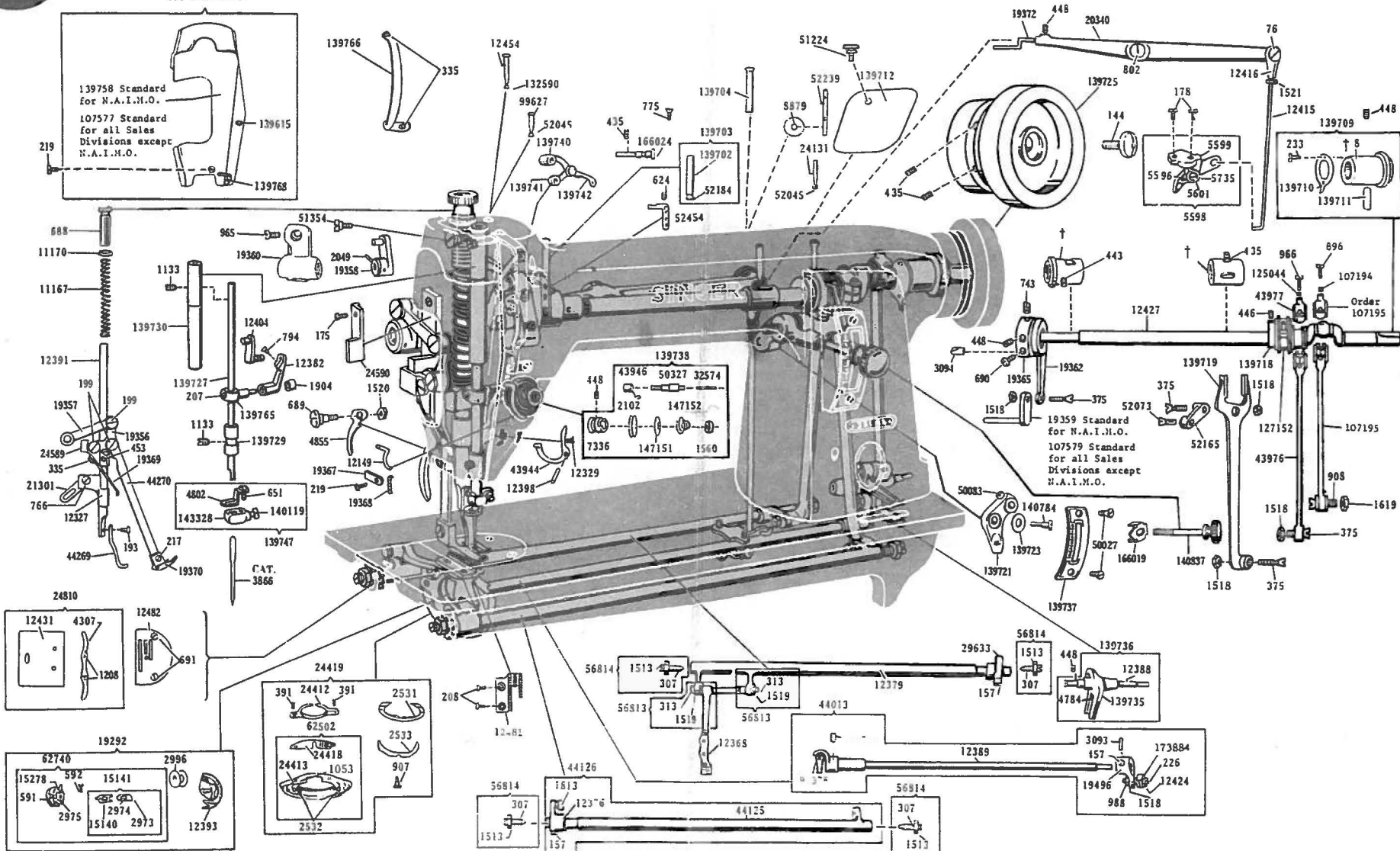




SINGER 331K5

107578 Standard
for all Sales
Divisions except
N.A.I.M.O.
139759 Standard
for N.A.I.M.O.

139758 Standard
for N.A.I.M.O.
107577 Standard
for all Sales
Divisions except
N.A.I.M.O.



† Not supplied to Agencies

Numerical list of Parts
for
Singer 3574 Machine

Part No.	Description	Part No.	Description	Part No.	Description
76(819)	Knee or Foot Lifter Lifting Lever Connecting Rod Joint Hinge Screw	2974	Shuttle Bobbin Case Latch Lever Fulcrum Pin	50083(830)	Feed Connecting Link Hinge Stud Set Screw
144(803)	Arm Shaft Screw	2975	Shuttle Bobbin Case Latch Spring	50327(803)	Tension Screw Stud
157(813)	Feed Lifting Rock Shaft Crank Clamping Screw	2996	Shuttle Bobbin	NOTE: Part No. 50327 cannot be supplied individually. Orders must specify No. 44141.	
157(813)	Feed Rock Shaft Crank Clamping Screw	3093	Oscillating Shaft Crank Pin	51224(818)	Arm Side Cover Thumb Screw
175(804)	Lifting Presser Bar Guide Bracket Support Screw	3094	Thread Take-up Crank Wedge	51354(803)	Face Plate Screw (upper)
178(805)	Knee or Foot Lifter Bell Crank Bracket Screw	4307	Shuttle Race Slide Spring	52045	Arm Oil Tube Packing (braided cotton)
193(809)	Lifting Presser Foot Screw	4784	Oscillating Rock Shaft Oil Pad	52073	Feed Connecting Link Hinge Stud
199(809)	Lifting Presser Bar Bell Crank Connecting Link Cap Screw	4802	Needle Bar Thread Guide	52165	Feed Connecting Link
199(809)	Lifting Presser Bar Guide Bracket Cap Screw	4855	Lifting Presser Bar Lifter	52184	Arm Oil Tube Packing (wick)
199(809)	Vibrating Presser Bar Cap Screw	5596	Knee or Foot Lifter Bell Crank	52239	Arm Spool Pin and Thread Eyelet
207(805)	Needle Bar Connecting Stud Clamping Screw	5598	Knee or Foot Lifter Bell Crank 5596 with 5599, 5601 and 5735	52454	Thread Retainer
208(830)	Feed Dog Screw	5599	Knee or Foot Lifter Bell Crank Bracket	56813	Feed Bar Screw Centre 313(803) with 1519(805)
217(809)	Vibrating Presser Foot Screw	5601	Knee or Foot Lifter Bell Crank Hinge Pin	56814	Feed Lifting Rock Shaft Screw Centre 307(803) with 1513(809)
219(809)	Face Plate Screw (lower)	5735	Knee or Foot Lifter Bell Crank Spring	56814	Shuttle Race Body 24413 with 24418 and two 1053(804)
219(809)	Vibrating Presser Bar Cap Screw	7336	Thread Take-up Spring Regulator	62502	Shuttle Bobbin Case with 591(806), 592(805), 2975, 15141 and 15278
226(804)	Oscillating Shaft Crank Slide Block Cap Screw	8879	Arm Spool Pin Washer (felt)	62740	Shuttle Driver with two 109520(803)
233(805)	Arm Shaft Flanged Bushing (back) Oil Drip Screw	11167	Lifting Presser Bar Spring (light)	90378	Arm Oil Tube with 52045
307(803)	Feed Lifting Rock Shaft Screw Centre	11170	Lifting Presser Bar Spring Washer	99627	Crank Connecting Rod Cap Oil Pad
307(803)	Feed Rock Shaft Screw Centre	12149	Tension Thread Guard	107194	Crank Connecting Rod with 107194 and two 896(830)
313(803)	Feed Bar Screw Centre	12327	Lifting Presser Bar Lifting and Releasing Lever Bracket	107195	Face Plate (standard for all Sales Divisions except N.A.I.M.O.)
335(809)	Vibrating Presser Bar Spring Screw	12329	Tension Releasing Lever Spring	107577	Face Plate complete, Nos. 107577, 139615 and 139768 (standard for all Divisions except N.A.I.M.O.)
335(813)	Thread Take-up Lever Guard Screw	12368	Feed Bar	107578	Lifting Presser Bar Bell Crank Driving Arm (standard for all Sales Divisions except N.A.I.M.O.)
375(803)	Feed Connecting Link Hinge Screw	12376	Feed Lifting Rock Shaft Crank with 157(813) and 1813	107580	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket complete, Nos. 2049, 19359, 19360 and 107579 (standard for all Sales Divisions except N.A.I.M.O.)
375(803)	Feed Forked Connection Hinge Screw	12379	Feed Rock Shaft	109520(803)	Shuttle Driver Set Screw (standard for N.A.I.M.O.)
375(803)	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw	12382	Needle Bar Connecting Link with 794(805)	125044	Feed Lifting Rock Shaft Crank Connection Rod Oil Pad (felt)
375(803)	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection Hinge Screw	12388	Oscillating Rock Shaft Hinge Pin	127152	Feed and Feed Lifting Eccentric Sleeve
391(813)	Shuttle Bobbin Case Position Plate Screw	12389	Oscillating Shaft	132590	Arm Oil Tube Packing (braided cotton)
435(830)	Arm Shaft Bushing (intermediate) Set Screw	12391	Lifting Presser Bar (hollow)	139615	Face Plate Thread Guard (upper), complete (for agents only)
435(830)	Machine Pulley Set Screw	12393	Shuttle Body	139702	Arm Oil Tube
435(830)	Thread Take-up Lever Link Hinge Pin Set Screw	12398	Tension Releasing Lever Hinge Pin	139703	Arm Oil Tube 139702 with 52184
443(830)	Arm Shaft Bushing (front) Set Screw	12404	Thread Take-up Crank	139704	Arm Oil Tube
446(830)	Feed and Feed Lifting Eccentric Set Screw	12415	Knee or Foot Lifter Lifting Lever Connecting Rod	*Arm Shaft Bushing (front)	
448(830)	Arm Shaft Flanged Bushing (back) Set Screw	12416(813)	Knee or Foot Lifter Lifting Lever Connecting Rod Joint	*Arm Shaft Bushing (intermediate)	
448(830)	Knee or Foot Lifter Lifting Lever Pin Set Screw	12424	Oscillating Shaft Crank Slide Block Cap Screw Washer	*Arm Shaft Flanged Bushing (back)	
448(830)	Needle Bar Crank and Lifting Eccentric Set Screw	12427	Arm Shaft	*Arm Shaft Flanged Bushing (back) with 233(805), 139710 and 139711	
448(830)	Oscillating Rock Shaft Hinge Pin Set Screw	12431(819)	Shuttle Race Slide	139710	Arm Shaft Flanged Bushing (back) Oil Drip
448(830)	Thread Take-up Spring Regulator Set Screw	12454	Arm Oil Tube with 15590	139711	Arm Shaft Flanged Bushing (back) Oil Pad
453(830)	Lifting Presser Bar Guide Bracket Set Screw	12481	Feed Dog	139712	Arm Side Cover
457(830)	Oscillating Shaft Crank Set Screw	12482(850)	Throat Plate	139718	Feed and Feed Lifting Eccentric with 446(830)
591(806)	Shuttle Tension Regulating Screw	15140	Shuttle Bobbin Case Latch	139719	Feed Forked Connection
592(805)	Shuttle Bobbin Case Latch Stop Screw	15141	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140	139721	Feed Regulator with 50083(803)
624(830)	Thread Retainer Set Screw	15278	Shuttle Tension Spring	139723	Feed Regulator Hinge Screw Friction Washer
651(804)	Needle Bar Thread Guide Screw	19292	Shuttle, 1-11/16" diam., complete, Nos. 2996, 12393 and 62740	139724	Machine Pulley (disc) "V" Belt Groove (diam. of belt groove 2.9") with two 435(830) for Latin America, Orient and United States
688(809)	Pressure Regulating Thumb Screw	19356	Lifting Presser Bar Bell Crank	139725	Machine Pulley (disc, heavy rim) "V" Belt Groove (diam. of belt groove 2.9") with two 435(830)
689(803)	Lifting Presser Bar Lifter Screw	19357	Lifting Presser Bar Bell Crank Connecting Link	139727	Needle Bar (hollow)
690(805)	Thread Take-up Crank Wedge Screw	19358	Lifting Presser Bar Bell Crank Driving Arm (standard for N.A.I.M.O.)	139729	Needle Bar Bushing (lower)
691(850)	Throat Plate Screw	19359	Lifting Presser Bar Bell Crank Driving Arm Shaft	139730	Needle Bar Bushing (upper)
743(830)	Needle Bar Crank and Lifting Eccentric Position Screw	19360	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket	139735	Oscillating Rock Shaft
766(804)	Knee or Foot Lifter Lifting Lever Link Hinge Screw	19362	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection	139736	Oscillating Rock Shaft complete, Nos. 4784, 12388 and 139735
775(805)	Thread Take-up Lever Cap Screw	19365	Needle Bar Crank and Lifting Eccentric with 448(830) and 743(830)	139737	Stitch Indicator Plate
794(805)	Needle Bar Connecting Link Adjusting Screw	19367	Vibrating Presser Bar Cap	139738	Tension complete, Nos. 7336, 32574, 43946, 44141, 167151, 147152 and two 2102
896(830)	Crank Connecting Rod Cap Screw	19368	Vibrating Presser Bar Cushion (rawhide)	139740	Thread Take-up Lever with 139742
907(804)	Shuttle Race Back Spring Screw	19369	Vibrating Presser Bar Spring	139741	Thread Take-up Lever Link
908(803)	Crank Connecting Rod Hinge Screw	19370	Vibrating Presser Foot	139742	Thread Take-up Lever Thread Eyelet Bushing
965(804)	Lifting Presser Bar Bell Crank Driving Arm Shaft Bracket Screw	19372	Knee or Foot Lifter Lifting Lever Pin	139747	Needle Clamp complete, Nos. 651(804), 4802 and 143328
966(805)	Feed Lifting Rock Shaft Crank Connecting Rod Cap Screw	19496	Oscillating Shaft Crank	139758	Face Plate (standard for N.A.I.M.O.)
988(803)	Oscillating Shaft Crank Slide Block Screw Stud	20340	Knee or Foot Lifter Lifting Lever with 448(830)	139759	Face Plate, complete, Nos. 139615, 139758 and 139768
1053(804)	Shuttle Race Cap Screw	21301	Knee or Foot Lifter Lifting Lever Link	139765	Needle Bar Connecting Stud with 207(805)
1133(830)	Needle Bar Bushing (lower) Set Screw	24131	Arm Oil Tube with 52045	139766	Thread Take-up Lever Guard
1133(830)	Needle Bar Bushing (upper) Set Screw	24412	Shuttle Bobbin Case Position Plate	139768	Face Plate Thread Guard (lower) complete (for Agents only)
1208(819)	Shuttle Race Slide Spring Screw	24413	Shuttle Race Body	140119(830)	Needle Clamp Screw
1513(809)	Feed Lifting Rock Shaft Screw Centre Nut	24418	Shuttle Race Cap	140837(818)	Feed Regulator Thumb Screw
1513(809)	Feed Rock Shaft Screw Centre Nut	24419	Shuttle Race complete, Nos. 907(804), 2531, 2533, 24412, 62502, two each 391(813) and 2532	143328	Needle Clamp with 140119(830)
1518(805)	Feed Connecting Link Hinge Screw Nut	24589	Lifting Presser Bar Guide Bracket with 453(830)	147151	Tension Spring
1518(809)	Feed Forked Connection Hinge Screw Nut	24590	Lifting Presser Bar Guide Bracket Support	166019	Tension Spring
1518(809)	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw Nut	24810	Shuttle Race Slide, complete, Nos. 4307, 12431(819) and two 1208(819)	166024	Stitch Indicator
1518(809)	Lifting Presser Bar Bell Crank Driving Arm Eccentric Connection Hinge Screw Nut	29633	Feed Rock Shaft Crank with 157(813)	173864	Thread Take-up Lever Link Hinge Pin
1518(809)	Oscillating Shaft Crank Slide Block Screw Stud Nut	32574	Tension Releasing Pin		Oscillating Shaft Crank Slide Block
1519(805)	Feed Bar Screw Centre Nut	43944	Tension Releasing Lever		
1520(813)	Lifting Presser Bar Lifter Screw Nut	43946	Thread Take-up Spring		
1521(805)	Knee or Foot Lifter Lifting Lever Connecting Rod Lock Nut	43976	Feed Lifting Rock Shaft Crank Connecting Rod with 43977, 125044 and two 966(805)		
1560(803)	Tension Regulating Thumb Nut	43977	Feed Lifting Rock Shaft Crank Connecting Rod Cap		
NOTE: Part No. 1560 cannot be supplied individually. Orders must specify No. 44141.		44013	Part No. 43977 cannot be supplied individually. Orders must specify No. 43976.		
1619(805)	Crank Connecting Rod Hinge Screw Nut	44013	Oscillating Shaft 12388 with 90376 and 19447		
1813	Feed Lifting Rock Shaft Crank Roller and Stud	44125	Feed Lifting Rock Shaft		
1904	Needle Bar Connecting Stud Roller (roller only)	44126	Feed Lifting Rock Shaft complete, Nos. 12376 and 44125		
2049	Lifting Presser Bar Bell Crank Driving Arm Pin	44141	Tension Screw Stud 50327(803) with 1560(803) (for agents only)		
2102	Tension Disc	44269	Lifting Presser Foot		
2531	Shuttle Race Back	44270	Vibrating Presser Bar		
2532	Shuttle Race Back Position Pin	50027(819)	Stitch Indicator Case Screw		
2533	Shuttle Race Back Spring				
2973	Shuttle Bobbin Case Latch Lever				

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